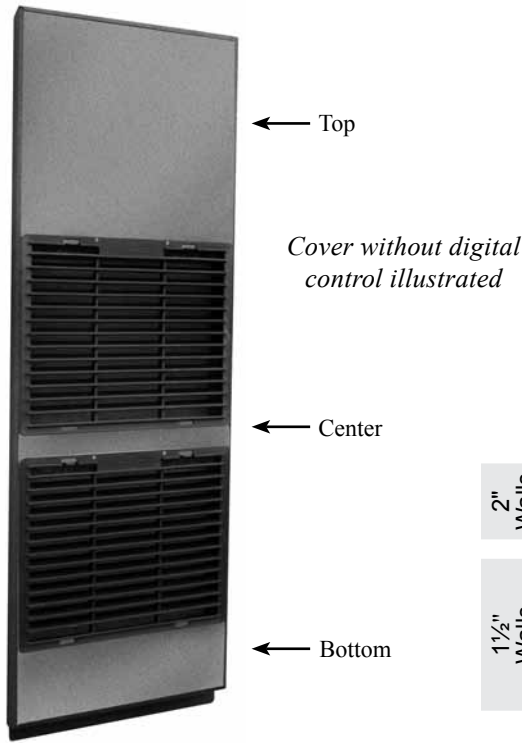




Project: _____	AIA# _____
Item #: _____ Qty: _____	SIS# _____
Model #: _____	

## Laminated Compressor Compartment Details



Glastender Back Bar, Narrow Door, Low Profile, and Pass Thru Coolers can be supplied with unlaminated compressor compartment covers.

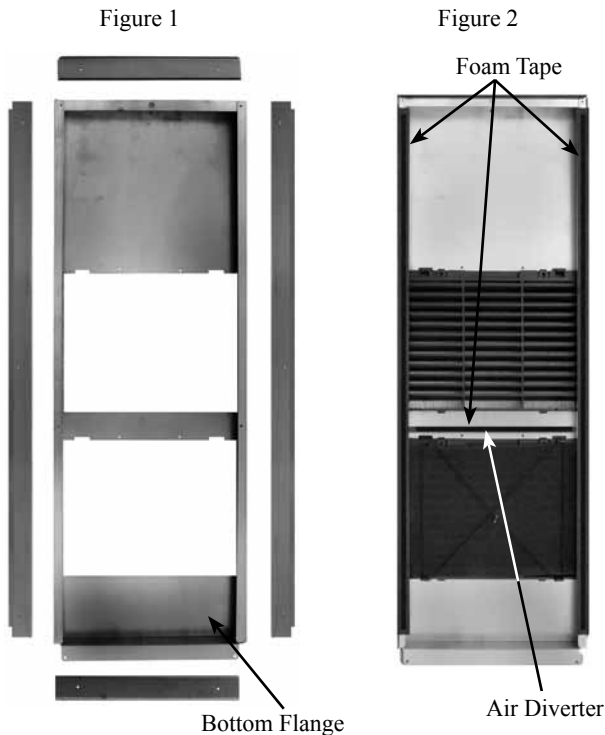
Unlaminated compressor compartment covers consist of a galvaneal cover on to which the laminate is glued in the field. Special black vinyl-clad trim rails are supplied by the factory to attach to the outer edge of the cover on all four sides to protect the laminate edge.

The field lamination instructions are illustrated in the photographs on the bottom left. The dimensional specifications for the laminate pieces required are as follows:

	MODEL	TOP	CENTER	BOTTOM
2" Walls	BB Digital Control	11-3/8" x 9-1/8"	11-3/8" x 3-1/8"	11-3/8" x 3-7/8"
	LP Digital Control	11-3/8" x 1-7/8"	11-3/8" x 4-1/2"	11-3/8" x 3-7/8"
1 1/2" Walls	BB, ND, PT	11-3/8" x 10-5/8"	11-3/8" x 1-5/8"	11-3/8" x 3-7/8"
	LP Digital Control	11-3/8" x 1-7/8"	11-3/8" x 4-1/2"	11-3/8" x 3-7/8"
	LP	11-3/8" x 1-7/8"	11-3/8" x 4-1/2"	11-3/8" x 3-7/8"
	Low Compressor	11-3/8" x 1-1/8"	11-3/8" x 1-3/4"	11-3/8" x 1-1/8"

*Note: Dimensions are slightly oversized. Trimming is likely required.*

### Compressor Compartment Cover Field Lamination Instructions



1. Begin by cutting the three pieces of laminate required (see dimensional chart above) making sure to orient any grain pattern in the correct direction.
2. Make sure the compressor cover is free from oil and debris. Apply adhesive to both the back of the laminate and the face of the cover. Carefully position the laminate and apply to the cover. This should immediately be rolled out to remove any air bubbles. Repeat this procedure for the other two sections.
3. To install the trim rails, position each rail, one at a time, and drill out the required holes with a 9/64" drill bit. Fasten each rail into place with the black pop rivets provided. Figure 1 shows the relative position of each piece in the assembly.
4. Finally, install 1/4" x 1/2" foam tape along both sides and across the air diverter. See Figure 2.
5. Install the plastic grilles by simply snapping them into place. Install a foam filter over the bottom grill and secure with elastic bands in a criss-cross pattern as shown in Figure 2.
6. To install the compressor compartment cover on BB, ND, and PT models, secure with a screw through the top of the compartment cover. On LP model, position the top flange of the cover under the top lip of the compressor compartment. Finally, on all models, secure the cover into place with two screws through the bottom flange.

<b>Glastender, Inc.</b> • 5400 North Michigan Road • Saginaw, MI • 48604-9780 989.752.4275 • 800.748.0423 • Fax 989.752.4444 <a href="http://www.glastender.com">www.glastender.com</a>	Approval/Notes:
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